



**SOLVENT – 680 TYPE IV**  
**MIL-PRF-680C TYPE IV**  
**«DEGREASING SOLVENT»**  
**CITRUS ODOR SOLVENT – HIGH FLASH POINT**

**Description – Intended Use**

All the products under specification MIL-PRF-680 are hydrocarbon based solvents used as degreasers and cleaners for painted and unpainted metal surface and degreasing of machine parts in equipment maintenance.

TYPE IV (citrus odor with high flash point) is intended for use where a solvent with a high flash point and strong solvency is desired. This solvent is formulated with petroleum based hydrocarbon solvents and d-limonene additive.

**Advantages:** MIL-PRF-680 TYPE IV has replaced PD-680 TYPE IV and has the following advantages:

- ♦ Safe to personnel contains less than 0,01% aromatics in comparison to PD-680 that contains approximately 20%.
- ♦ Citrus odor.
- ♦ Much safer to metals in comparison to PD-680 TYPE IV.
- ♦ More efficient (contains d-limonene).
- ♦ Since it does not contain aromatics it is much safer to the environment.

**Product properties**

Flash point °C, min	61
Distillation range °C	172-220
Kauri-butanol value	30
Copper Corrosion, max	1b
Sandwich Corrosion, max	1
Acidity	Neutral
Doctor Test	Negative
Aromatic content, by volume %, max	0,01
Color ,min	25
Odor	Citrus and non-residual
Soil Cleaning efficiency, min	88%

**Usage:** Used neat by brush, spray or dipping. Do not rinse off allow to dry.

**Safety:** Avoid contact with skin and eyes. For further instructions refer to Material Safety Data Sheet.

**Packaging:** SOLVENT– 680 TYPE IV is offered in 210 liter drums.

**Note:** Our company manufactures all 5 types of MIL-PRF-680, Type I, Type II, Type III, Type IV and Type V in conformance with the specification MIL-PRF-680.